

SNKU12T5

SHOULDER MILLING



NEW!

- New 8 Corner Shoulder Milling Insert.
- Primarily for Cast Iron and SG Iron Roughing!

Features

- Negative insert geometry helps in reducing load on machine and manage the cutting force.
- Can take higher DOC at higher cutting speeds
- Special chamfer in the insert helps increase tool life
- Below Grades Available:
 - XK3220-H → CVD Cast Iron Grade
 - XK3225 → CVD grade for Cast Iron (K15-K35)
 - XT840 → PVD Grade also covers K15
 - XT930-C → Suitable for Steel & SS
- Available in 2 Corner radii (0.8 CR has chamfer & 1.2 CR with Geometry)
- Diameter Range from 50mm-160mm (Fine Pitch Cutters also possible)

SNKU12T5		
Product Description	SNKU12T512-NN-XK32225	
Material & Hardness	SG Housing (25 HRC)	
Parameters	Competitor (D)	XCUT
Depth of Cut	2mm	2.5mm
Vc: m/min	225	225
Fz: mm/tooth	0.22	0.22
Life Increased By 17%		

